Work Order ID 64779 Friday, December 17, 2010 7:51:22 AM											Pa		
Revision ID: Item Name:	D3200-3 Door Wedge 12/16/2010 1/19/2011	Start Qty: 20.00 Req'd Qty: 20.00		Accept	Cust Item I Customer:				Setup	Start Stop			
Approvals:	Process Pla	nn:	Date: 10-12-17 Date:	Tooling:		ıte:	-		Run	Start Stop			
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Reje		Reject Number	Insp. Stamp	
Draw Nbr	Rev	ision Nbr		- Tours				— Vij	Qij			Stamp	
D3200	Rev	A											
Bandsaw Jeaspa Bandsaw		BAND SAW Memo Cut blank: 1	1.000 X 1.970"	0.00 Onl 101	101/04			23		<u> </u>			
110 HAAS 1 HAAS CNC vertical n	nachine #1	HAAS CNC VERTICAI Memo 1-Machine	L MACHINING #1 D3200-3 as per Folio FA337 a		Luloiloy			23	- <i></i> /	&			
120 		QC2- Inspect parts off m	nachine FAI/FAIB	0.00 and	Modey			. 23	/	<u>e</u>			

0.00

Memo

Quality Control

Dart	Aeros	pace	Ltd
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Dail Moi	oopaoc	Ltu							
W/O:			WO	RK ORDER CHANG	ES	 			
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	_ Date: _	
	Re	esolution:	Disposition	:	_ QA: N/C C	losed:		Date:	· · · · · · · · · · · · · · · · · · ·
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	3)			
DATE	OTED	Description of NC		on B	Verifi	cation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector
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Page 2

Friday, December 17, 2010 7:51:22 AM

Item ID:

D3200-3

Revision ID:

Item Name:

Door Wedge

Start Date:

12/16/2010 Start Qty: 20.00

Required Date: 1/19/2011

Req'd Qty: 20.00



Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date:

Date: _____

Tooling: SPC (Y/N):

Tool ID

Date:

Date:

Run

Start

Stop



Sequence ID/ **Work Center ID**

130

Quality Control

Operation **Description**

QC8- Inspect parts - second check

Memo

Set Up/ **Run Hours**

0.00

0.00

11/01/05

Tool # Plan Accept Qty Code

Reject Qty

Reject Insp. Number Stamp

Packaging

140

Packaging

Identify as per dwg & Stock Location: 57040

Memo

0.00

150

Quality Control

QC21-Final Inspection - Work Order Release

0.00

Memo

0.00

Dart	Aeros	pace	Ltd
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W/O:			WO	RK ORDER CHANG	SES					
DATE	STEP	PRO	OCEDURE CHAN	IGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No):	PAR #:	Fault Categ	jory:	NCR: `	Yes N	o DQ	A:	Date: _	
		esolution:								
NCR:			WORK ORDE	R NON-CONFORM	ANCE (I	NCR)			A CONTRACTOR OF THE PARTY OF TH	
DATE	STEP	Description of NC	Corrective Action Section B					cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	8	ign & Date	Sect	ion C	Chief Eng	QC Inspector
				•						
					1		1		1	1

Picklist Print

Friday, December 17, 2010 7:51:26 AM

Work Order ID: 64779

Parent Item:

D3200-3

Parent Item Name: Door Wedge



Start Date: 12/16/2010

: tequired Date: 1/19/2011

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	219.5794	0.015	0.315789			

UHMW 1" Black

<u>Location</u>	Loc Qty	Loc Code	
MAT	219.5794		
114624	5.2734		
115325	15.506		
115955	38.8		·
116281	160		

M/08013

,3157 m/ 11/01/04

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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r													
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Part No	•	PAR #:	Fault Cate	gory:	NCF	l: Yes	Vo DQ	A:	Date: _				
	Re	solution:	Dispositio	n:	QA:	N/C CIO	sed:		Date: _				
NCR:		,	WORK ORD	ER NON-CONFORI	MANCE	(NCR)						
DATE	STEP	Description of NC			Section B	0:	Verifi	cation		Approval			
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Sect	ion C	Chief Eng	QC Inspector			
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DART AFROSPACE LTD	Work Order:	64779
		
Description: Door Wedge	Part Number:	D3200-3
Inspection Dwg: D3200 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Arti	cle	_ Prot	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19o	+0.005/-0.000	8.196			Vern	M1-7
0.405 x 100°	+/-0.010	.407×100°			1.0	1.
0.500	+/-0.010	.497			11	M
1.722	+/-0.010	1.720			, .	eć
0.380	+/-0.010	.380			, t	, (
0.975	+/-0.010	.975			1 (11
0.750	+/-0.030	.749			' (τ (
0.015 - 0.050	N/A	.035	_		٠,	1 (

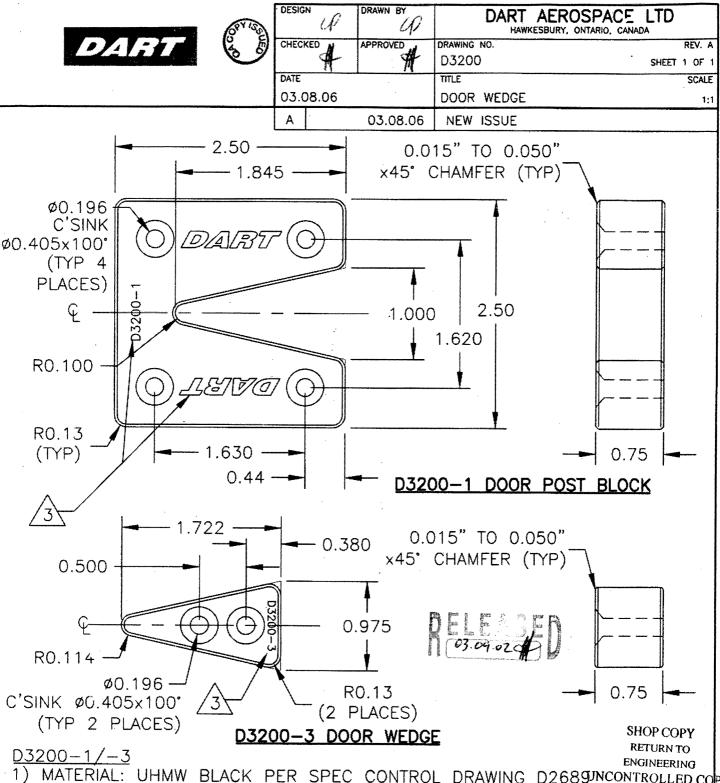
	0.975	+/-0.010	.975		10	11
	0.750	+/-0.030	.749	_	' (τ (
	0.015 - 0.050	N/A	.035		16	1 (
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Measured by:	and	Audited by:	A.B.	Prototype Approval:	N/A
Date:	11/01/04	Date:	11/01/05	Date:	N/A

Rev	Date	Change		Revised, by	Approved
Α	03.11.12	New Issue	P/O D412-698-015	KJ/RF	

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	iLS						
DATE	STEP	PRO	Ву	es No DQA: Date: Closed: Date: CR) Verification Section C Chief Eng QC Inspector							
Part No:		PAR #:	Fault Category: NCR: Yes No DQA:								
	Re	esolution:	tion: Disposition:				QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (NC	R)					
DATE	OTED	Description of NC	Corrective Action Section E			Ver	ification	1 Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	i& _{Si}					
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MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689JNCONTROLLED COPY SUBJECT TO AMENDMENT

WITHOUT NOTICE WORK ORDER

- PARTS ARE SYMMETRIC ABOUT CENTERLINE
- 3) ENGRAVE DART LOGO AND P/N IN AREAS SHOWN 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Ae	rospace	Ltd								
W/O:				WORK O	RDER CHANG	ES				
DATE	STEP		PRO	OCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						-				
		2 1,								
Part No);		PAR #:	Fault Category: _		_ NCR: Yes	No DQ	A:	Date: _	<u> </u>
	Re	esolution:		Disposition:		_ QA: N/C C	losed:		Date: _	
				WORK OPPED NO	NI CONFORM	NIOE /NO	<u> </u>			

NCR:			WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A		Corrective Action Section B	Verification	Approval	Approval				
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
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		And the second s									